



10 -10- 2013

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NZ 13/007B3

General tolerances for laser cutting  
DIN 2310 - 5 -IL up to 3mm / -IK over 3mm

				<b>APPROVED FOR</b>				<b>Anfragefrei (F1)</b>							
				Welding Construction according to "Werknorm 43" Surface Quality according to "Werknorm 40" Theor. Weight according to "KR001-2003" Material according to "Werknorm 51"											
Projection see: ISO 128		Scale		Original-Size		Surface Quality				KRAU_SCHMIGE		05 07 2013			
1:1		A4				Standard Color									
Bend Tolerance see DIN 6930 - 2 - m		Welding Tolerance see DIN EN ISO 13920-BF		General Tolerance see DIN ISO 2768 - mk		Surface Condition see DIN ISO 1302		Laser-Cut Tolerance see DIN 2310-5-IL up to 3mm / -IK over 3mm		Name		Date			
										KRAU_SCHMIGE		05 07 2013			
										Count		Change			
										Name		Date			
										Material		BS03 OPTIONAL BS10			
										Theor. Weight (kg)		0.14			
										Name		Scheibe			
										Additional Text					
										Mat-Nr.		Doc-Nr.			
										2000136835		Version 00			
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